

## Technical Data Sheet

# Schulamid 6 MV HI K1884

Polyamide 6  
LyondellBasell Industries  
Engineering Plastics

### Product Description

PA 6, impact modified

### General

Additive	• Impact Modifier
Features	• Impact Modified
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.08 g/cm <sup>3</sup>	1.08 g/cm <sup>3</sup>	ISO 1183/A
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	334000 psi	2300 MPa	ISO 527-1/1A/1
Tensile Stress (Yield)	8700 psi	60.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	5.0 %	5.0 %	ISO 527-2/1A/50
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	3.3 ft·lb/in <sup>2</sup>	7.0 kJ/m <sup>2</sup>	
73°F (23°C)	6.2 ft·lb/in <sup>2</sup>	13 kJ/m <sup>2</sup>	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	No Break	No Break	
73°F (23°C)	No Break	No Break	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			
66 Psi (0.45 Mpa), Unannealed	320 °F	160 °C	ISO 75-2/Bf
264 Psi (1.8 Mpa), Unannealed	149 °F	65.0 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	347 °F	175 °C	ISO 306/B50
--	410 °F	210 °C	ISO 306/A120
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1
Comparative Tracking Index	600 V	600 V	IEC 60112
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 In (2.00 Mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 In (2.00 Mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302
Glow Wire Flammability Index	1200 °F	650 °C	IEC 60695-2-12

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	0.04 to 0.10 %	0.04 to 0.10 %
Processing (Melt) Temp	482 to 518 °F	250 to 270 °C
Mold Temperature	140 to 194 °F	60 to 90 °C

**Notes**

These are typical property values not to be construed as specification limits.